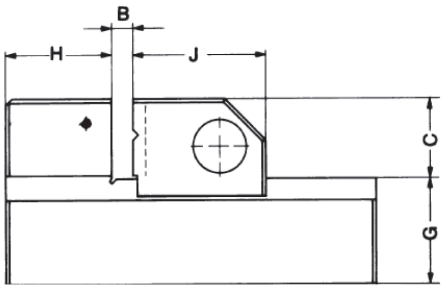
Grinding and inspection vices



APPLICATION

Mainly in tool construction on grinding, milling and engraving machines, on jig boring machines, for measuring and control work and for production operations requiring high clamping precision.

CUSTOMER BENEFITS

- Easy clamping and unclamping with allen key
- Clamping jaw adjustable in stages, snaps in automatically

TECHNICAL FEATURES

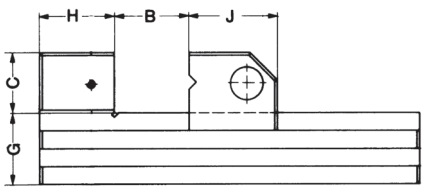
- With draw-down effect
- Made of alloyed tool steel, hardened and very finely ground
- Horizontally and vertically ground prism
- No spindle which could cause contamination during electric discharge machining, for example

A29

PL-S micro, with quick adjustment

Item no.	Size	Squareness [1] / 100 mm	Parallelism [2] / 100 mm	Jaw width mm	B mm	Total heigth mm	C mm	Length body mm	G mm	H mm	J mm	Work locator	Weight kg
1179514	1	0,005	0,002	34	25	35	15	75	20	20	25	M5x17	0,35
1179515	2	0,005	0,002	45	50	45	20	110	25	25	35	M5x17	1

1) Base to stationary jaw clamping surface
2) Base to upper guide edge



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1179516	1	0,005	0,002	70	80	62	30	160	32	33	45	M6	3
1179517	2	0,005	0,002	90	120	80	40	210	40	40	50	M5	5,8
1179518	3	0,005	0,002	120	150	90	40	280	50	60	70	M5	13,5

1) Base to stationary jaw clamping surface
2) Base to upper guide edge